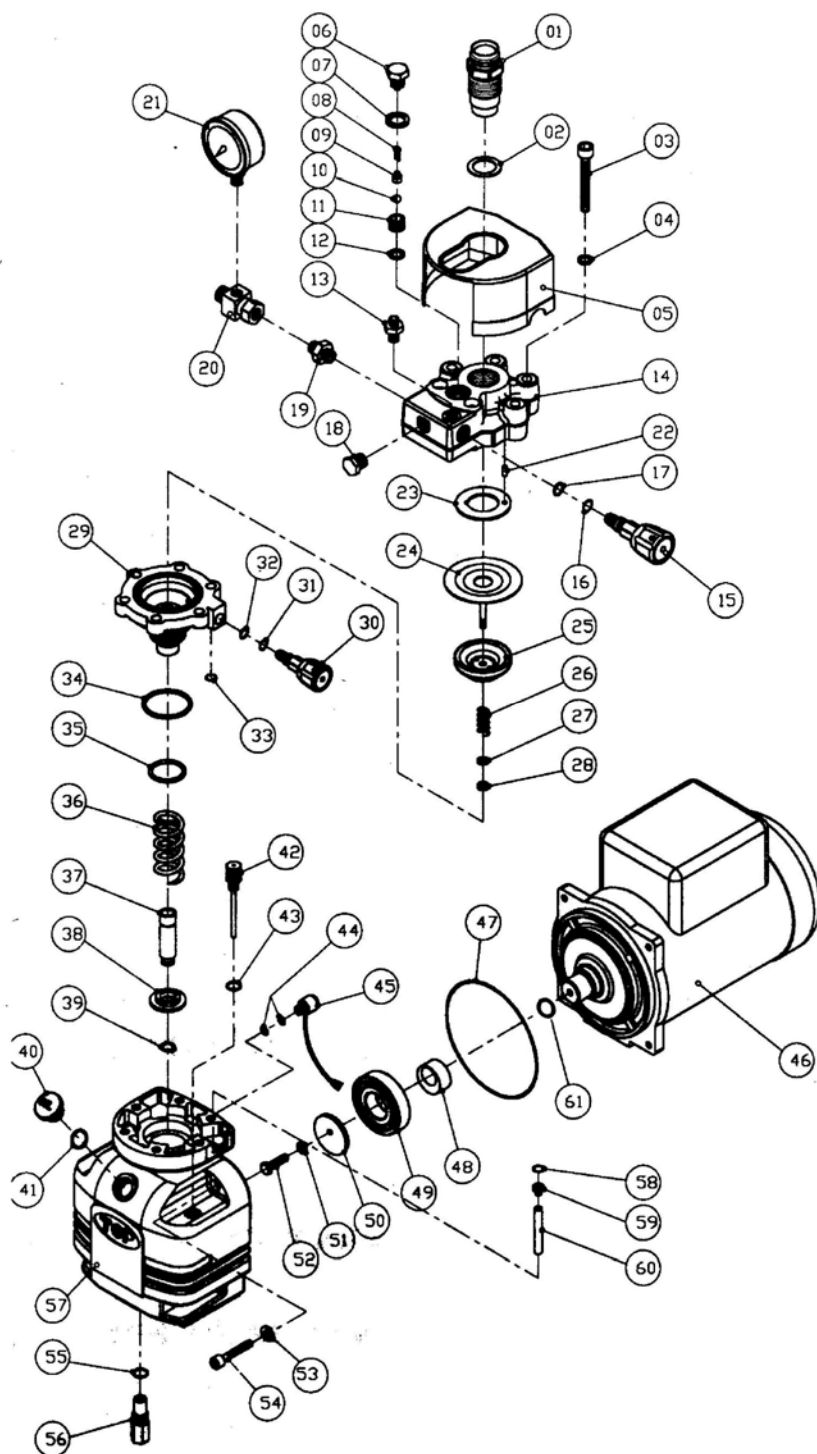
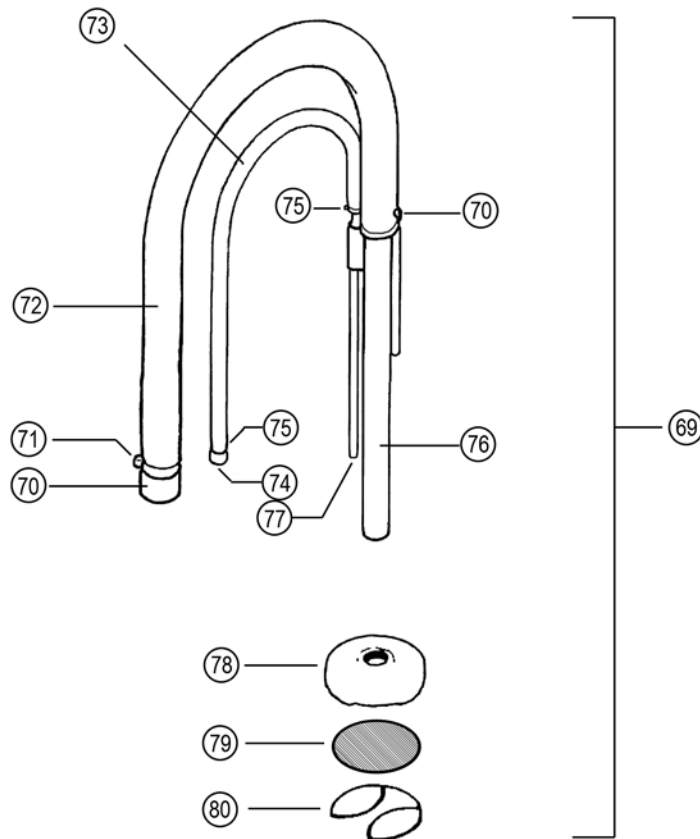


# GM-60E DIAPHRAGM PUMP BREAKDOWN



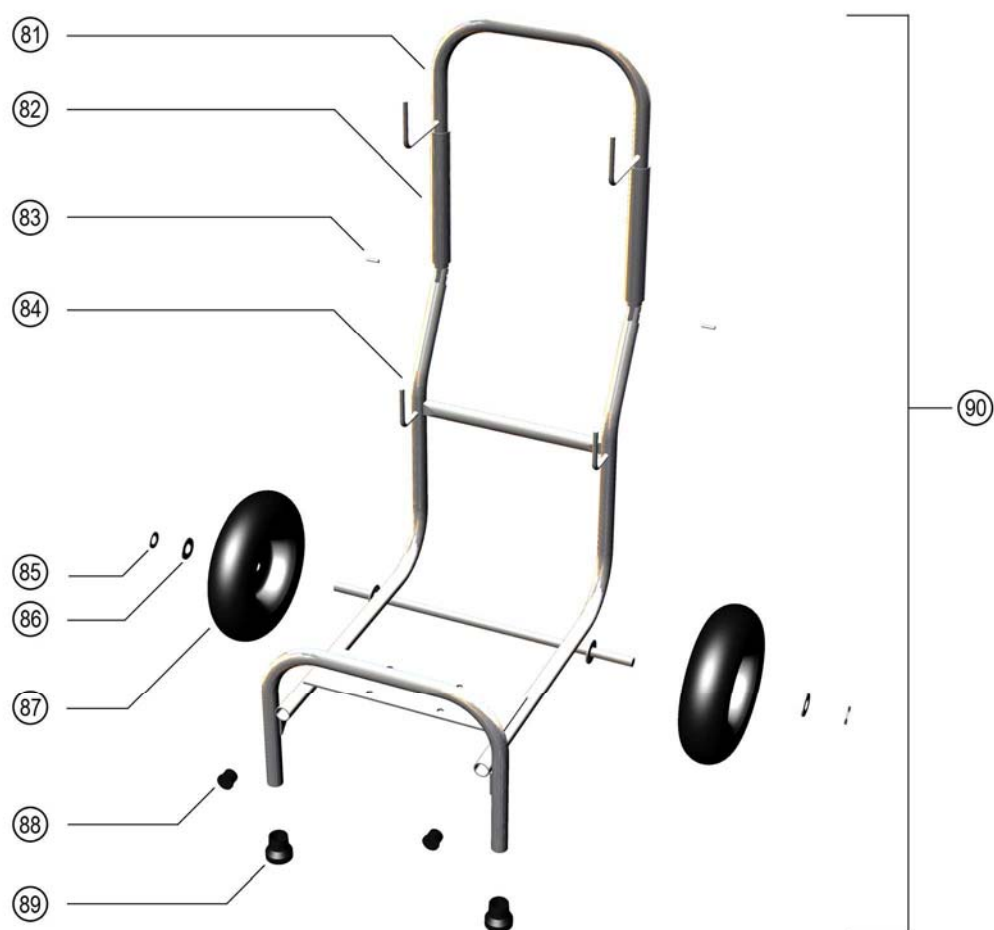
| Item No | Part Number  | Description                   | Qty |
|---------|--------------|-------------------------------|-----|
| 1       | AX/GM-60001  | Suction Valve Complete        | 1   |
| 2       | AX/GM-60002  | Gasket                        | 1   |
| 3       | AX/GM-60003  | Bolt                          | 6   |
| 4       | AX/GM-60004  | Washer                        | 6   |
| 5       | AX/GM-60005  | Shield                        | 1   |
| 6       | AX/GM-60006  | Union End Cap                 | 1   |
| 7       | AX/GM-60007  | Washer                        | 1   |
| 8       | AX/GM-60008  | Spring                        | 1   |
| 9       | AX/GM-60009  | Spring Support                | 1   |
| 10      | AX/GM-60010  | Ball - Carbide Steel          | 1   |
| 11      | AX/GM-60011  | Outlet Valve Seat             | 1   |
| 12      | AX/GM-60012  | Sealing Washer                | 1   |
| 13      | AX/GM-60013  | Nipple                        | 1   |
| 14      | AX/GM-60014  | Head Manifold                 | 1   |
| 15      | AX/GM-60015  | Relief Valve                  | 1   |
| 16      | AX/GM-60016  | O - Ring                      | 1   |
| 17      | AX/GM-60017  | Gasket                        | 1   |
| 18      | AX/GM-60018  | Plug                          | 1   |
| 19      | AX/GM-60019  | Nipple                        | 1   |
| 20      | AX/GM-60020  | Swivel Nipple                 | 1   |
| 21      | AX/GM-60021  | Pressure Gauge                | 1   |
| 22      | AX/GM-60022  | Pin                           | 1   |
| 23      | AX/GM-60023  | Washer                        | 1   |
| 24      | AX/GM-60024  | Diaphragm                     | 1   |
| 24A     | AX/GM-60024A | Diaphragm Complete            | 1   |
| 25      | AX/GM-60025  | Gland                         | 1   |
| 26      | AX/GM-60026  | Spring                        | 1   |
| 27      | AX/GM-60027  | Washer                        | 1   |
| 28      | AX/GM-60028  | Nut                           | 1   |
| 29      | AX/GM-60029  | Housing                       | 1   |
| 30      | AX/GM-60030  | Pressure Valve (Red)          | 1   |
| 31      | AX/GM-60031  | O - Ring                      | 1   |
| 32      | AX/GM-60032  | Gasket                        | 1   |
| 33      | AX/GM-60033  | O - Ring                      | 1   |
| 34      | AX/GM-60034  | O - Ring                      | 1   |
| 35      | AX/GM-60035  | O - Ring                      | 1   |
| 36      | AX/GM-60036  | Spring                        | 1   |
| 37      | AX/GM-60037  | Plunger                       | 1   |
| 38      | AX/GM-60038  | Gland                         | 1   |
| 39      | AX/GM-60039  | Snap Ring                     | 1   |
| 40      | AX/GM-60040  | Oil Cap                       | 1   |
| 41      | AX/GM-60041  | O - Ring                      | 1   |
| 42      | AX/GM-60042  | Flow Meter                    | 1   |
| 43      | AX/GM-60043  | O - Ring                      | 1   |
| 44      | AX/GM-60044  | O - Ring                      | 2   |
| 45      | AX/GM-60045  | Oil Filter                    | 1   |
| 46      | AX/GM-60046  | Motor                         | 1   |
| 47      | AX/GM-60047  | O - Ring                      | 1   |
| 48      | AX/GM-60048  | Crank Washer                  | 1   |
| 49      | AX/GM-60049  | Bearing                       | 1   |
| 50      | AX/GM-60050  | Washer                        | 1   |
| 51      | AX/GM-60051  | Washer                        | 1   |
| 52      | AX/GM-60052  | Bolt                          | 1   |
| 53      | AX/GM-60053  | Washer                        | 1   |
| 54      | AX/GM-60054  | Bolt                          | 1   |
| 55      | AX/GM-60055  | O - Ring                      | 1   |
| 56      | AX/GM-60056  | Plug                          | 1   |
| 57      | AX/GM-60057  | Oil Case                      | 1   |
| 58      | AX/GM-60058  | O - Ring                      | 1   |
| 59      | AX/GM-60059  | Bushing                       | 1   |
| 60      | AX/GM-60060  | Tube                          | 1   |
| 61      | AX/GM-60061  | Coupling Housing - Front Seal | 1   |

## SUCTION SET BREAKDOWN



| Item No | Part Number | Description                        | Qty |
|---------|-------------|------------------------------------|-----|
| 69      | AX/GM-60069 | Suction Set - Complete             | 1   |
| 70      | AX/GM-60070 | Suction Set - 1" Nut & Tail        | 1   |
| 71      | AX/GM-60071 | Suction Set - Clamp                | 2   |
| 72      | AX/GM-60072 | Suction Set - Suction Hose Section | 1   |
| 73      | AX/GM-60073 | Suction Set - Return Hose Section  | 1   |
| 74      | AX/GM-60074 | Suction Set - 3/8" Nut & Tail      | 1   |
| 75      | AX/GM-60075 | Suction Set - Return Tube Clamp    | 2   |
| 76      | AX/GM-60076 | Suction Set - Suction Pipe         | 1   |
| 77      | AX/GM-60077 | Suction Set - Return Tube          | 1   |
| 78      | AX/GM-60078 | Suction Set - Filter Bell          | 1   |
| 79      | AX/GM-60079 | Suction Set - Filter Mesh          | 1   |
| 80      | AX/GM-60080 | Suction Set - Filter Clip          | 1   |

## GM-60E FRAME BREAKDOWN



| Item No | Part Number | Description         | Qty |
|---------|-------------|---------------------|-----|
| 81      | AX/GM-60081 | Handle              | 1   |
| 82      | AX/GM-60082 | Handle Sleeve       | 2   |
| 83      | AX/GM-60083 | Pin                 | 2   |
| 84      | AX/GM-60084 | GM-60E Main Section | 1   |
| 85      | AX/GM-60085 | Retaining Clip      | 2   |
| 86      | AX/GM-60086 | Washer              | 2   |
| 87      | AX/GM-60087 | Pneumatic Tyre      | 2   |
| 88      | AX/GM-60088 | Tube Plug           | 2   |
| 89      | AX/GM-60089 | Tube Stop           | 2   |
| 90      | AX/GM-60090 | Frame - Complete    | 1   |